



Dart Aerospace Ltd.
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D2229

Job Sheet 176359



Part No: D2229

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: A 02.06.05 New Issue NG IPP Rev:B 07-08-15 Now On WaterJet JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/27/18	0.00	0.00	Start Up Waterjet		3/16/04/28 3/16/04/28 3/16/04/28
100	Waterjet	10 pcs		4/27/18	0.01	0.57	Waterjet1		
110	QC	10 pcs		4/27/18	0.00	0.00	QC2		38 3/16/04/28 3/16/04/28
120	QC	10 pcs		4/27/18	0.00	0.00	QC8		
140	HandFinish	10 pcs		4/27/18	0.00	0.20	HandFinish1		3/16/04/28 3/16/04/28 3/16/04/28
150	QC	10 pcs		4/27/18	0.00	0.00	QC7		
160	Packaging	10 pcs		4/27/18	0.00	0.00	Packaging3	5/10/18	3/16/04/28 3/16/04/28 3/16/04/28
170	QC21-SA	10 Ea		4/27/18	0.00	0.00	QC21		

Part Op Descriptions: **100** - 1-Cut as per Dwg D2229 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

DAS 21 9-80 MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	.5210 sf (.0521 ea)	90-Start up Operation	

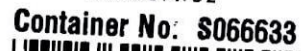
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	1	117	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 3:21 PM Dart.Gagnon.Michelle



Part: D2220

Date: 04/28/18

1. $1000000 \times 0.2 = 200000$
 $200000 \times 0.1 = 20000$
 $20000 \times 0.05 = 1000$
 $1000 \times 0.01 = 10$

